



ACTAN®GS130 ADHESION PRIMER FOR GALVANISED SURFACES

- PRODUCT CODE:** 3350
- DESCRIPTION:** ACTAN®GS is an environmentally friendly product for treating galvanized and non ferrous metals prior to the application of a wide range of protective paint systems.
- PACKAGING:** 1 litre plastic containers. Total volume 1 litre.
- PREPARATION and APPLICATION:** Surface: hot-dip or electro galvanized steel, aluminium, copper, bronze, stainless steel.
Remove dirt, grease, oil and ensure surface is clean and dry. Remove white rust by abrading the surface and wash-off salts with fresh water.
Apply by brush or spray without dilution.
1.3-1.5 mm
3-4 bar
1=ca.25 microns
- MIXING:** Check container is securely fastened. Invert 3-4 times to ensure contents are mixed.
- COVERAGE:** Depends on substrate and application method up to 10² metres/litre
- CURED PROPERTIES AND SCHEDULE:** Dry-to-touch: 15 minutes. Dry to handle: 30 minutes. Dry-to-recoat:
Ambient temperature 5-10°C 10-15°C 15-20°C 20-35°C
24hours 4hours 3hours 2hours
- SPECIFIC USES:** ACTAN®GS is a long-term adhesion primer for use on newly, partially or fully weathered galvanized steel, aluminium, copper, bronze and stainless steel. It can be sprayed or brushed without further dilution and forms on drying a hard, flexible and non porous film which adheres perfectly to the surfaces.
- Functions:
- V.O.C.-free adhesion promoter working as an adhesion primer and improving the adhesion of coating on difficult surface.
 - Adhesion promoter for sealants and putties.
 - Perfect bond with the surface. Forms on the surface a film, which is hard, flexible, impact resistant and non-porous.
- CLEANING TOOLS:**
- Colour/shade N^o: non-hiding or grey 130
 - Cleaning of tools: water
 - Shelf life: 1 year- protected from freezing, away from sun.

**The requirements for a Rotafix product(s) may be specific for an individual project.
Advice given by Rotafix can only be considered as part of the contract if it is provided in writing.**

Rotafix aqueous based polymer materials do not normally present a hazard. However, the normal precautions when handling aqueous polymers include the use of gloves and protection to the face and eyes from splashes. In the event that splashing occurs, apply copious amounts of water.

The information in this document is based on practical tests, but given without guarantee insomuch as methods of use by others is beyond our control. Due to continuing development and improvements, it may be necessary to change without notice the material specification. All goods are sold subject to our Standard Conditions of Sale.

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