



EPOXY PUTTY HD

PRODUCT CODE: 3209 - 50gram sticks (kit)
3210 - 0.5 litre and 3211 - 25 litre

DESCRIPTION: This product is based on the latest epoxy resin technology. It consists of 2 coloured pastes which, when mixed can be used for filling of holes and making good the gaps in stone, concrete and some metal structures.
EPOXY PUTTY HD will cure fully, at temperatures down to 0°C . It will **NOT** shrink.

PACKAGING: **EPOXY PUTTY HD** is packed in 25/50grams 0.5 litre/650grams and 25 litre/33kgms. Colour coded for ease of mixing, base colour is white, hardener is black. The two components are supplied in separate, non returnable plastic containers.

PREPARATION: Surfaces should be clean, dry and free from oil grease and other deleterious substances.

MIXING: 0.5 litre pack – take a golf ball size amount of white base and half a golf ball size amount of black hardener and mix with spatula or gloved hand until a uniform grey paste/putty is formed .
Don't try to mix the full pack together without the aid of a paddle, a dough mixer is recommended. Contact our technical department for further information.

The full stick can be mixed in one go or can be cut to the required amount and mixed by gloved hand. (stick colour is blue and white).

APPLICATION: Apply **EPOXY PUTTY HD** up to 12mm thick. Finish surface by patting with plastic or metal spatula. Allow to cure 4 - 16 hours.

COVERAGE: Half litre pack at 12mm thick covers 0.04m².

CURE Mix life is 20 - 40 minutes @ +20°C

SCHEDULE: Cured 2 - 4 hours @ +20°C

CURED Compressive Strength > c 50N/mm²
PROPERTIES:

SPECIFIC USES: For specific use please consult our Technical Department.

CLEANING OF Uncured **EPOXY PUTTY HD** may be readily removed with Rotafix **S200 PC** Solvent
TOOLS: Cleaner. Mechanical methods are required to remove cured material.

**The requirements for a Rotafix product(s) may be specific for an individual project.
Advice given by Rotafix can only be considered as part of the contract if it is provided in writing.**

Epoxy resins and their associated curing agents can cause irritation to some people.
Please take the necessary precautions indicated in the COSHH details available from our offices.
Please read our Users Safety Guide on the Handling of Resin and Polymer products.

The information in this document is based on practical tests, but given without guarantee insomuch as methods of use by others is beyond our control. Due to continuing development and improvements, it may be necessary to change without notice the material specification. All goods are sold subject to our Standard Conditions of Sale.

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